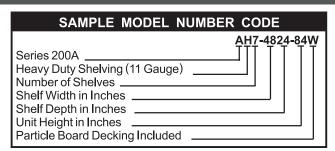


ASSEMBLY INSTRUCTIONS FO LOW BOLTLESS SHELVING



STEP 1: Assemble Bottom Shelf

Components: 4 Posts (P)

2 Double Rivet Beams (DR)

These are the steel beams that support the front and back of the shelf.

2 Double Rivet Beams (DR)

These are the steel beams that support the sides of the shelf.

Assemble the bottom shelf by inserting the Double Rivet Beams (flange up, see drawing top right) into the bottom two keyholes of each post. Tap beams securely into keyholes of posts with a rubber mallet. See Figure 1.



STEP 2: Assemble Top Shelf

1. Components: 2 Double Rivet Beams (DR)

These are the steel beams that support the front and back of the shelf.

2 Double Rivet Beams (DR)

These are the steel beams that support the sides of the shelf.

Build the top shelf by inserting the Double Rivet Beams (flange up) into the top two keyholes of each post. See Figure 2.

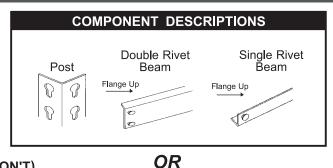


STEP 3: Middle Shelves (Standard Capacity)

Components: 2 Single Rivet Beams

These are front & back Supports, 2 per shelf.

2. Determine the shelf spacing. Insert each Single Rivet Beam into keyhole (flange up). *Please note SR side beams are not included with a Single Rivet unit.



(CON'T)

STEP 3B: Middle Shelves (Heavy Duty Capacity)

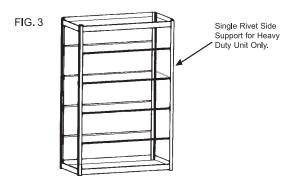
1. Components: 2 Single Rivet Beams (DR)

These are front & back supports

2 Single Rivet Beams (SR)

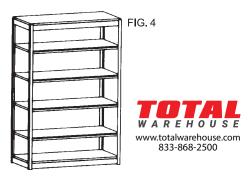
These are side supports, 2 per shelf.

2. Determine the shelf spacing. Insert each Single Rivet Beam, Front & Back Supports into the keyhole (flange up). Insert each Single Rivet Beam, Side Supports, into the keyhole (flange up). See Figure 3.



STEP 4: Particle Board Decking

1. Place one particle board decking on each shelf. See Figure 4.



Special Notes:

- 1. It is recommended that a rubber mallet be used to hammer the beam securely into place.
- 2. Cardboard or carpet can be used to protect flooring.



ASSEMBLY INSTRUCTIONS FOR BULK BOLTLESS SHELVING

SAMPLE MODEL NUMBER CODE BH3-9624-84WHCR Series 200B Heavy Duty Shelving (11 Gauge) Number of Shelves _ Shelf Width in Inches Shelf Depth in Inches Unit Height in Inches Particle Board Decking Included Shelf Deck Support (1 per shelf) Channel Beam Heavy Duty Channel Beam

STEP 1: Bottom Shelf

1. Components: 4 Posts (P)

2 Double Rivet Beams (DR)

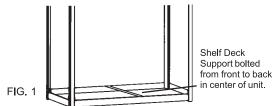
These are the steel beams that support the front and back of the shelf.

2 Double Rivet Beams (DR)

These are the steel beams that support the sides of the shelf.

1 Shelf Deck Support (SDS), if applicable. These are the steel supports that support the center of the decking. Units with deck supports are standard 1 per shelf.

2. Build the bottom shelf by inserting the Double Rivet Beams (flange up, see drawing top right) into the bottom two keyholes of each post. Bolt the Shelf Deck Support from Front to back in center of shelf.



STEP 2: Top Shelf

Components: 2 Double Rivet Beams (DR)

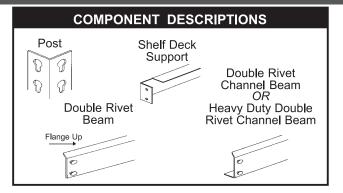
These are steel beams that support the front & back of the shelf.

2 Double Rivet Beams (DR)

These are the steel beams that support the sides of the shelf.

Build the top shelf by inserting the Double Rivet Beams (flange up) into the top two keyholes of each post. Bolt the Shelf Deck Support from front to back in center of shelf (if applicable).





STEP 3A: Middle Shelves (Standard Capacity)

1. Components: 2 Double Rivet Beams (DR)

These are steel beams that support the front and back of the shelf.

2 Double Rivet Beams (DR)

These are the steel beams that support the sides of the shelf.

1 Shelf Deck Support (SDS)

These are the steel supports that support the center of the decking.

Determine the shelf spacing. Insert each Double Rivet Beam into keyhole (flange up) for both front/back and side supports. Bolt 1 Shelf Deck Support from front to back in the center of unit (if applicable). See Figure 3.

OR

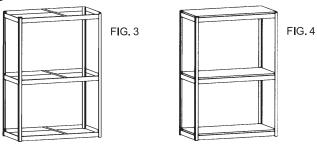
STEP 3B: Middle Shelves (Heavy Duty Capacity)

2 Double Rivet Channel Beams (DC) 1. Components:

> These are the steel beams that support the front and back of the shelf.

2 Double Rivet Heavy Duty Channel Beams (DCH) These are the steel beams that support the front and back of the shelf.

2. Determine the spacing. Insert each Double Rivet Channel or Heavy Duty Channel Beam, Front & Back Supports, into keyholes. Insert each Double Rivet Beam side supports into keyholes (flange up). Bolt 1 Shelf Deck Support from front to back in center of unit. See figure 3.



STEP 4: Particle Board Decking

1. Place one particle board decking on each shelf.

Special Notes:

- It is recommended that a rubber mallet be used to hammer the beam securely into place.
 Cardboard or carpet can be used to protect flooring.